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D4840-041
Job Sheet 192835



Part No: D4840-041

Job Qty: 1 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/19

Job Tracking No:

Due Date: 4/30/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.04.29 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/30/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		

JUN 13 2019

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	Small Fab - 2 - B4B	1 pcs	4/30/19	0.00 1.26	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	JUN 14 2019
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
130	QC 5	1 pcs	4/30/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	DAS
					QC 5 - 30	40
					QC 5 - 40	JUN 18 2019 9-89
140	Packaging 3-1 - Stock - B4B	1 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS
					Packaging 3 - 4 - B4B	74
					Packaging 3 - 5 - B4B	JUN 19 2019 9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	1 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **110** - Pick Kit
 Descriptions: **120** - Small Fab - Assemble as per dwg and apply loctite 598 on all faying surfaces. A/R LOCTITE 598: _____
130 - QC5- Inspect part completeness to step on W/O
140 - Identify as per dwg & Stock Location: _____
150 - Identify as per dwg & Stock Location: _____

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4823-1	Upper Cutter Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5147722
D4824-1	Upper Cutter Mount	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150356
D4838-1	Upper Cutter Body, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5025170
D4838-2	Upper Cutter Body, RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5025273
D4839-1	Blade	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5133379
MS21042L08	Nut	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5157102 5134219
MS27039-08-19	Screw 5115625	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5157102 5104359
NAS1149FN832P	Washer	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5134702 5143716

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4823-1	1	13	0
	D4824-1	1	8	0
	D4838-1	1	8	0
	D4838-2	1	8	0
	D4839-1	2	21	0
	MS21042L08	14	1,441	0
	MS27039-08-19	14	1,046	0
	NAS1149FN832P	28	2,921	0

Part Specifications
Specifications could not be found.



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Container No: S190006



Part: D4840-041

Job No: 192835

Serial No/Batch: S190006

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/13/19